



ANTONIUS	Manufacturing procedure conformity record (MPCR) ISO 17782		MPCR. No.: 006		
			Rev. No.: 0		
Manufacturer name/address/ Web page:	Antonius Vesselheads BV S. Houbenweg 1, 6051AL Maasbracht, Netherlands www.antonius.nl				
Reference standard	ISO 17782:2018				
Material designation and MDS No.:	25Cr Super Duplex SS (UNS S32750) according MDS D53 Rev.6 including testing to ISO 17781				
Manufacturing Procedure Summary doc. No.:	2.0 Manufacturing Procedure Summary 25Cr Super Duplex SS UNS S32750 MPS-006-SDSS rev.0				
Products and manufacturing process(es):	Dished heads and components manufactured by: B1-2: Hot pressing seamless.				
Mandatory conditions and sub-contractors:	Suppliers of starting material shall be qualified according to and ISO 17782 Heat treatment (furnaces GL001 and GL004), blasting and pickling by own facilities. Furnace (GL001 and GL004) verification done and approved by Aker Solutions on May 3 rd 2013. External laboratory: GWQ-Moers (D) certified acc. ISO/IEC 17025 Non destructive testing: <ul style="list-style-type: none"> • 100% PT of knuckle area in and outside 				
Other information:	MPCR rev.0: the renewal and updating of a previous QTR No. 006 Rev.1				
Qualification expires:	August 2028				
Tested and Qualified Thickness and Weight					
Products and manufacturing process(es):	Test record No.	Tested thickness (mm)	Qualified thickness (mm)	Test piece weight (kg)	Qualified weight (kg)
B1-2	2000968001	25	31,25	N.A.	N.A.
Qualification/Acceptance signatures					
Manufacturer: ANTONIUS	Prepared by / Date: Ron Craemers Quality Engineer		Checked by / Date: Richard Hamersma General Director		
<p>The manufacturer and this MPCR are evaluated and found to be in conformance with the requirements of ISO 17782 for supply of the above listed products and materials.</p> <p>This acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of ISO 17782</p>					
Qualified/Accepted by (company name/address):			Signature/Date:		
 AkerSolutions Fomebu, Norway NO 929 877 950 VAT			13/11/2023  André Mikkelsen		